



Dart Aerospace Ltd.
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RBT18559
Job Sheet 190022



Part No: RBT18559

Job Qty: 1 pcs

Part Name: Swashplate Bearing Install/Removal Set



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/19

Job Tracking No:

Due Date: 2/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 505T*

Note: DWG N/A Rev.0 IPP Rev. A 19.01.30 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S153008



Part: RBT18559

Job No: 190022

Serial No/Batch: S153008

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 02/12/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	2/18/19	0.00	0.05		Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	2/18/19	0.00	0.00		QC 5 - 10		DAS 58 FEB 12 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	1 pcs	2/18/19	0.00	0.00		Packaging 3 - 1 - B4B		MCC
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	1 pcs	2/18/19	0.00	0.00	a	QC 21 - FG - 21		DAS 21 9-89 FEB 12 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Pick bag and tag.
 Descriptions: 120 - Box all 3 tools together.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB877206-5-16	Swashplate Bearing Install/Removal Set	1 pcs (1 ea)	100-Small Fab - 1	5028448
RBSC7028-P	Portable Bearing Cutter	1 pcs (1 ea)	100-Small Fab - 1	5061390
RBST2812-P	Portable Tri-Roller Staking Tool	1 pcs (1 ea)	100-Small Fab - 1	5150310

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RB877206-5-16 P	1	5	0
	RBSC7028-P	1	5	0
	RBST2812-P	1	4	0

Part Specifications

Specifications could not be found.

Plex 2/4/19 11:05 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					